

ACRYLIC PRIMER TECHNICAL DATA SHEET

DECORATIVE-EXTERIOR PAINTS

ACRYLIC PRIMER

PRODUCT INFORMATION:-

Acrylic primer based on acrylic resin and zinc phosphate, used for priming different kinds of steel in severely corrosive environments where gloss and color retention. Quick drying primer for finishing painting with very fast drying time.

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<u>Typical Use</u>	Quick drying primer for protection of steel in severely corrosive environment where high protection of steel is required against rust and corrosion, it can be use on cement surface as primer for acrylic paint.	
Pack Size	4.5 lit. ,0.9 lit.	
Colour Range	Yellowish green	
F <u>ilm Properties</u>	 Chemical Resistance: very good. Heat Resistance: Not Recommended for use on heated surfaces. Water Resistance: Highly Resistant to water and different weather conditions. 	
Composition (nomonial)	Pigement : lightfast pigment.Binder: Acrylic.Solvent: Tenner 121.	



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TECHNICAL DATA

Finish Dry Film	Matt
Solid content %	67 ±1%
Specific Gravity (g/ml)	$1.40 \pm 1\%$
THEORETICAL SPREADING RANGE	11 m ² /Ltr
RECOMMENDED DFT RANGE (DRY FILM THICKNESS)	50 – 65 Microns/Coat
RECOMMENDED WFT RANGE (WET FILM THICKNESS)	70 – 95 Microns/Coat
FLASH POINT	37°C
FLEXIBILITY	Good

DRYING TIME

	5° C	10° C	15° C	20° C	25° C
TOUCH DRY					1 hour
DRY TO RECOAT*					3 hours
FULL DRY					12 hours

Drying time (Temperature, humidity, air movement, film thickness and number of coats all affect the drying time.)

^{*}For the same generic type paint.



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ADVANTAGES

ACRYLIC PRIMER	Quick drying primer for protection of steel in severely corrosive environment where high protection of steel is required against rust and corrosion
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APPLICATION INSTRUCTION

Surface Preparation	Surface should be cleaned thoroughly and should be dry and free from dust and grease.
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System Information	No. of coats x DFT (micron)	
	For Steel Surfaces	
	Acrylic Primer : 1 x 40	

APPLICATION DATA

Application Method	Stir well before painting ,and while painting if necessary . The best method to use this primer is by spray but you can use brush or roller with much care for brushability due to fast drying .
Cleaning/Thinning	Thinner 121.
Thinner (Volume)	5-15% depends on the method of application.

STORAGE & HANDLING

STORAGE	Keep the sealed original container away from
	direct sun.
	 Store in temperature 5° C − 35° C.



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Health & Safety

SAFETY	• Keep away from fire and out of the reach of children.	
PRECAUTIONS	Keep working area well ventilatedDo not mix this product with any other not	
	recommended by us.	

Health, Safety & Environmental Information

- Read the label and product information before using the product.
- Ensure good ventilation during application and drying.
- Avoid contact with eyes ,rinse immediately with plenty of water and seek medical advice.
- Don't breath spray, when spraying in confined spaces, wearing a cartridge mask.
- Avoid contact with skin ,wash immediately with plenty of soap and water or a proprietary skin cleaner ,do not use solvent thinner or white spirit.
- Keep out of the reach of children.
- If swallowed, seek medical advice immediately and show this container or label.
- Don't use or store by hanging on a hook .Don't empty into drains or watercourses.
- -Avoid the inhalation of dust . Wear a suitable face mask if dry sanding.



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